

Fabrication

Shipping / Handling*

Abrasion resistant TUFFAK Marine 5 and TUFFAK AR sheets should be shipped to the fabricator on a flat shipping pallet and should not be rolled or bent.

TUFFAK VR can be shipped in either a shipping tube or by flat pallet.

**The protective film masking should remain on the sheet during fabrication. Cut away only enough masking for seam work. Peel the masking back and then trim it off - do not score the sheet and peel the masking. This helps reduce the risk of scratching from the cutting and sewing process. Remove the remainder of masking after enclosure is installed on the boat.*

Cutting

TUFFAK sheets can be cut with electric metal shears, tin snips or cutlery grade, carbon steel scissors (e.g. Kai scissor #7280 or Fiskars® 8" Titanium Nitrate Shop Snip for a tight radius). Wiss® Multi-Purpose Snip model A10BS, has an offset for table work.

Edge finishing: Remove burred edges caused by cutter using a deburring tool, a very fine metal file or lightly sand to deburr edges of the sheet along cut lines prior to sewing.

Corners: Remove sharp corners to keep polycarbonate from wearing through the canvas fabric over time.

